

Gun drills

Tool illustration				Tool material	Guhring no.
Standard	Type	Surface	Flute length (mm)	Diameter range	

EB 100 single-fluted gun drills

				Solid carbide	5024
Guhring std.	EB 100	○	45.00	1.200 - 3.200	
				Solid carbide	5632
Guhring std.	EB 100	Ⓐ	45.00	2.000 - 3.200	
				Solid carbide	5020
Guhring std.	EB 100	○	80.00	1.200 - 5.000	
				Solid carbide	5633
Guhring std.	EB 100	Ⓐ	80.00	2.000 - 5.000	
				Solid carbide	5026
Guhring std.	EB 100	○	120.00	1.500 - 5.000	
				Solid carbide	5637
Guhring std.	EB 100	Ⓐ	120.00	2.000 - 5.000	
				Solid carbide	5021
Guhring std.	EB 100	○	160.00	1.500 - 8.000	
				Solid carbide	5638
Guhring std.	EB 100	Ⓐ	160.00	2.000 - 8.000	

Tool illustration				Tool material	Guhring no.
Standard	Type	Surface	Drilling depth	Diameter range	

EB 80 single-fluted gun drills

				Carbide	5018
Guhring std.	EB 80	Ⓢ	20 x D	4.000 - 12.000	
				Carbide	5639
Guhring std.	EB 80	Ⓒ	20 x D	4.000 - 12.000	
				Carbide	5460
Guhring std.	EB 80	Ⓢ	30 x D	4.000 - 12.000	
				Carbide	5640
Guhring std.	EB 80	Ⓒ	30 x D	4.000 - 12.000	
				Carbide	5022
Guhring std.	EB 80	Ⓢ	40 x D	4.000 - 12.000	
				Carbide	5641
Guhring std.	EB 80	Ⓒ	40 x D	4.000 - 12.000	
				Carbide	5023
Guhring std.	EB 80	Ⓢ	80 x D	4.950 - 11.950	
				Carbide	5642
Guhring std.	EB 80	Ⓒ	80 x D	4.950 - 11.950	

EB 800 single-fluted gun drills with indexable inserts

				Carbide	5644
Guhring std.	EB 800	Ⓢ	30 x D	16.000 - 24.000	

ZB 80 two-fluted gun drills

				Carbide	5019
Guhring std.	ZB 80	○	30 x D	8.000 - 12.000	
				Carbide	5643
Guhring std.	ZB 80	○	30 x D	8.000 - 12.000	

○ bright	● steam tempered	● nitrided lands	● nitrided	● golden brown	Ⓐ TiAlN
Ⓐ AlTiN	Ⓒ TiCN	Ⓕ FIRE	Ⓓ AlCrN	Ⓢ TiN	Ⓜ MolyGlide